



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4953-1
Job Sheet 170100



Part No: D4953-1

Job Qty: 160 ea

Part Name: Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM IPP REV:B 16-11-10 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	160 pcs	1/26/18	1/26/18	0.14	0.00	Purchasing		AT 18/01/18
110	Packaging	160 pcs	1/26/18	1/26/18	0.00	0.00	Packaging2		AT 18/01/18
120	QC	160 pcs	1/26/18	1/26/18	0.00	0.00	QC6		38 11
130	Packaging	160 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-2		589
140	QC21-SA	160 Ea	1/26/18	1/26/18	0.00	0.00	QC21		988

Part Op
Descriptions: 100 - Issue PO

038755

JAN 10 2017

2018
DAS
21

MAR 01 201

MAR 02 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4953-1F	160	0	0	0

Part Specifications

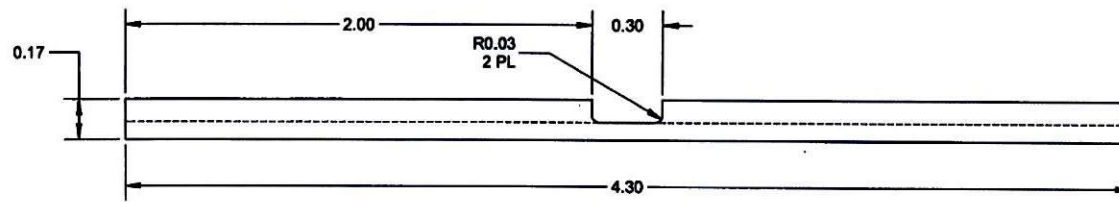
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cushion	0.170Inches ± 0.030	0.200 0.140		
2	Cushion	4.300Inches ± 0.030	4.330 4.270		
3	Cushion	1.050Inches ± 0.030	1.080 1.020		
4	Cushion	0.850Inches ± 0.030	0.880 0.820		
5	Cushion	0.100Inches ± 0.030	0.130 0.070		
6	Cushion	0.076Inches + 0.015 - 0.000	0.091 0.076		
7	Cushion	0.030Inches ± 0.030	0.060 0.000	Radius	
8	Cushion	0.300Inches ± 0.030	0.330 0.270		



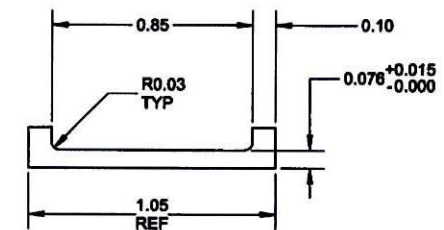
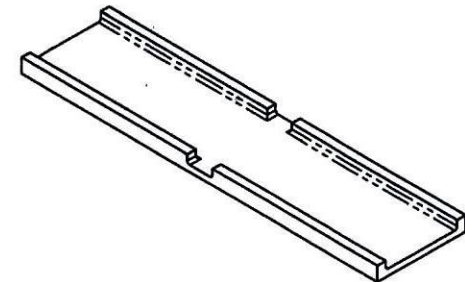
Cushion

PART NO: D4953-1
Serial No/Batch: S046548
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/28/18
Job No: 170100



1 D4953-1 CUSHION



JAN 10 2018

DAS
13
9-88

NOTES:

- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

RELEASED
2016-11-09
Ecn 16-667

APPROVED

C	ADD PURCHASE OPTION-NEW SUPPLIER REASON: CIR16-89	DB	16.05.09
B	ADD 0.30 NOTCH, 2 PL PER PAR 14-368, ZN C7-1, C6-1	VS	15.03.24
A	NEW ISSUE	VS	13.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4953 CUSHION REV. C SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	DB		
CHECKED	ML		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	16.05.09		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038755

Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038755
PO Date: 1/10/18
Due Date: 1/26/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JAN 11 2018

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D4012-1F		Cushion As per Dwg 4012 Rev. E	Firmed	1/26/18 CALDI	300 pcs	0 pcs 300x	300 pcs	\$2.64/pcs	\$792.00
Line Item Note job# 170097 <i>Rush !!</i>										
2	D4012-3F		Cushion As per Dwg 4012 Rev. E	Firmed	1/26/18 CALDI	100 pcs	0 pcs 100x	100 pcs	\$2.64/pcs	\$264.00
Line Item Note job # 170098										
3	D4212-1F		429 Clamp Cushion As per Dwg D4212 Rev. E	Firmed	1/26/18 CALDI	100 pcs	0 pcs 100x	100 pcs	\$3.28/pcs	\$328.00
Line Item Note job# 170099										
4	D4953-1F		Cushion As per Dwg 4953 Rev. C	Firmed	1/26/18 CALDI	160 pcs	0 pcs 160x	160 pcs	\$3.25/pcs	\$520.00
Line Item Note job# 170100										
Grand Total:										\$1,904.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
2018

DEPARTMENT OF HOMELAND SECURITY
U.S. Customs and Border Protection

OMB No. 1651-0098
Exp. 10-31-2016

**NORTH AMERICAN FREE TRADE AGREEMENT
CERTIFICATE OF ORIGIN**

19 CFR 181.11, 181.22

Bill of Lading / Air Waybill No: 1Z0194446856335113

1. EXPORTER NAME AND ADDRESS

Garland Mfg
55 Ind'l Park Rd

Saco, ME 040721804
United States

TAX IDENTIFICATION NUMBER:

3. PRODUCER NAME AND ADDRESS

Same as Shipper

TAX IDENTIFICATION NUMBER:

2. BLANKET PERIOD

FROM 22/FEB/2018

TO 31/DEC/2018

4. IMPORTER NAME AND ADDRESS

DART AEROSPACE
1270 ABERDEEN ST

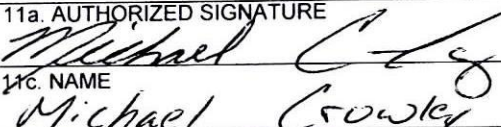
HAWKESBURY, ON K6A1K7
Canada

TAX IDENTIFICATION NUMBER:

5. DESCRIPTION OF GOOD(S)	6. HS TARIFF CLASSIFICATION NUMBER	7. PREFERENCE CRITERION	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN
UHMW PLASTIC	392190	A	YES	NO	US
UHMW PLASTIC	392190	A	YES	NO	US
UHMW PLASTIC	392190	A	YES	NO	US

I CERTIFY THAT:

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVIDING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND
- THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE 	11b. COMPANY Garland MFG
11c. NAME Michael Crowley	11d. TITLE Shipper
11e. DATE 2-22-18	11f. TELEPHONE NUMBER (Voice) 207 283 3693 (Facsimile)